

SPEEDGRIP STRUCTURAL ADHESIVES – TRUCK LINE



Road-Worthy, Shop-Tested, OEM Approved.

The Norton SpeedGrip TRUCK LINE is a complete offering of Urethane and Epoxy Adhesives and fillers to meet the most demanding bonding and repair requirements of the truck collision repair industry. Tested and proven at the OEM level from adhesives for panel bonding to some of the industry's most durable and easy to sand filler material to make your cosmetic repairs fast and flawless, Norton has it all.

Count on Norton to help you deliver the results your customers demand.



SMC/FRP Fiberglass Repair and Panel Bonding – Urethane



Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

Working Times

OPEN TIME	WORK TIME	CLAMPING/ FIXTURE TIME	SANDING/ PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	1-1/2 hours	3 hours

		SIZE	CASE	
				
DESCRIPTION	636425-	PLIOGRIP®		
3 minutes	04671	400 ml	7773	6
10 minutes	04672	400 ml	7779	6
35 minutes	04673	400 ml	7770	6
3 minutes	04677	600 ml	7773	6
10 minutes	04678	600 ml	7779	6
35 minutes	04679	600 ml	7770	6

400ml USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC
600ml USE APPLICATOR GUN #41397-PNEUMATIC
1:1 CARTRIDGES





SMC/FRP Fiberglass Panel Bonding – Epoxy



Superior two-part epoxy SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

Working Time

WORK TIME	CLAMPING/ FIXTURE TIME	SANDING/ PAINTING TIME
90 minutes	4 hours	8 hours

		SIZE	CASE
			
DESCRIPTION	636425-		
Epoxy Panel Bonding Adhesive	04674	400 ml	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC
2:1 CARTRIDGE

PLIOGRIP® ADHESIVE MANUFACTURED BY ASHLAND INC., COLUMBUS, OH
® PLIOGRIP, REGISTERED TRADEMARK, ASHLAND INC.

SPEEDGRIP STRUCTURAL ADHESIVES – TRUCK LINE

SMC/FRP Fiberglass Repair – Urethane






Norton SpeedGrip/PLIOGRIP® Fiberglass Matting adhesive (PLIOGRIP® #7779-L) is a low viscosity two-part urethane specially formulated to saturate the fiberglass mat for large repairs where extra reinforcement is needed or to saturate the fiberglass cloth for any repair where conformability is critical.

Fiberglass Matting Adhesive

Used to saturate fiberglass cloth when preparing backup patches. The self-leveling feature allows #04680 to also be used for

filling cracks, channels and areas restricting the application of an adhesive bead.

OEM APPROVED

	SIZE	CASE
	400 ml	6
	36" x 38"	6
	36" x 38"	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Fiberglass Mat

Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680 to patch larger holes, cracks, tears and punctures in SMC, FRP and fiberglass.

Fiberglass and SMC Cloth


For reinforcing SMC, FRP and fiberglass repairs. Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680.

Rigid Parts Repair Adhesive and Filler – Epoxy



Two-part SpeedGrip epoxy used to repair SMC, FRP, fiberglass and other rigid plastic parts. Formulated to finish the front side of rigid repairs used over the top of urethane adhesives.

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes

	SIZE	CASE
	400 ml	6


USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC

Flexible Parts Repair Adhesive and Filler – Epoxy






Two-part SpeedGrip epoxy used to repair flexible plastic parts. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives.

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes

	SIZE	CASE
	400 ml	6

USE APPLICATOR GUN #41398-MANUAL OR #41396-PNEUMATIC. USE TPO ADHESION PROMOTER #04625 FOR SYSTEM II PLASTICS.

Accessories

	400ml MANUAL	400ml AIR	600ml AIR	18 ELEMENT	24 ELEMENT	PKG	CASE
	41398	41396	41397	—	—	1	1
	—	—	—	04627	—	6	60
	—	—	—	—	04628	6	6



Manual Gun-400ml
1:1 and 2:1 mixing ratios.



Pneumatic Gun-400ml
1:1 and 2:1 mixing ratios.



Pneumatic Gun-600ml
1:1 mixing ratio.



Mixing Tip Square
Mixing nozzle for double cartridges.