

BLUE WATER®

MARINE PAINT

Boat Painters Guide



14

Answered Questions to
a Super Paint Job

Question numbers

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1 WHO IS BLUE WATER® MARINE PAINT? CORPORATE PROFILE

- ▶ Blue Water® Marine Paint has vast experience, as we owned (until the sale to Interlux® Yacht Finishes) KL-990®, Gloucester® Paint, Nautical® Paint, and we were the private label paint for West Marine®, Boaters World®, Boat U.S.® and E & B Marine®.
- ▶ Our marine coatings are the finest in the industry, as our products use the highest quality raw materials, are high solids formulations, and are manufactured for yacht applications.

Our marine coatings stand up to barnacles, blistering UV sunrays, salt water, corrosion, slime and wide temperature variations.

- ▶ Blue Water® Marine Paint manufactures from our modern 60,000 square foot manufacturing facility in North Brunswick, New Jersey, and is available through our distribution network in North America.

BLUE WATER® MARINE PAINT IS PROUD TO SUPPORT

Blue Water® Marine Paint supports marine organizations that support our mission statement: “Take an active role in the sport of boating, protecting the marine environment, boating safety and boating fun”. As you can see from our name and labeling, this is an important issue for Blue Water® Marine Paint.

▶ Some of the the following organizations that we proudly support:

- Mystic Seaport Museum*
- Center for Marine Conservation*
- South Street Seaport Museum*
- Chesapeake Bay Foundation*
- Monterey Bay Aquarium*
- Reef Relief*
- Animal Fund*
- CORAL*
- Florida Oceanographic Society*

- Marine Mammal Institute*
- Ocean Institute*
- Otter Project*
- Ocean Mammal Institute*
- Int. Oceanographic Foundation*
- San Diego Baykeeper*
- American Oceans Campaign*
- American Safe Boating Foundation*

2 WHAT IS FOULING ?

BARNACLES

Barnacles and zebra mussels attach to boat bottoms to feed.

WEED

Weed can stay attached to the hull.

SLIME

Slime produces a syrupy type medium in which algae settle.

Fouling varies based on:

<i>Water quality</i>	<i>Speed of water flow</i>
<i>Temperature</i>	<i>Shade</i>
<i>Pollution</i>	<i>Water PH</i>
<i>Inflows from rivers</i>	<i>Rain</i>

3 Reasons to Prevent Fouling

- Protect Hull
- Safety of Craft
- Speed & Efficiency

WHAT GOES INTO OUR ANTIFOULING?

- Biocide – Cuprous oxide and SCX™ - Slime Control Xtra™.
 - Resin – Forms the coating film.
 - Solvent – Flow and drying speed.
 - Pigment – Color and thickness.
- ▶ The level of copper is a **VERY IMPORTANT FACTOR** of how antifouling paint will perform. This number is the percentage of copper by weight contained in the antifouling paint. The percentage of copper and the rate of release are very important on how long the paint will last.
- ▶ Our ablative resin systems release copper biocide at a constant rate throughout its life, and the **MORE AVAILABLE**, the more to release.



3 WHICH COATINGS SHOULD I USE?

▶ BOOSTED ABLATIVE ANTIFOULINGS

Added to our ablative antifoulings - SCX™ – Slime Control Xtra™ to do its job exceptionally. SCX™ testing produced results 250 times more effective than with copper alone.

EXAMPLES

COPPER PRO™ SCX 67™, COPPER GUARD™ SCX 56™, COPPER SHIELD™ SCX 45™

▶ ABLATIVE ANTIFOULINGS

Wears down like a bar of soap at a controlled rate, which results in always having fresh biocide at the surface of the paint. There is no build-up of coatings that will eventually have to be removed from the surface.

EXAMPLES

COPPER PRO 67™, COPPER GUARD 56™, COPPER SHIELD 45™, AQUA SHIELD™ WATERBASE

▶ HARD ANTIFOULINGS

Blue Water® does not sell these type of coatings, as we feel that the advantages of being able to scrub the coating are far **OUTWEIGHED** by the ablative technology, which releases biocide at a controlled rate, has multi-season performance, and no intense stripping of the coating is needed.



4 WHAT IS SCX™ - SLIME CONTROL XTRA™ ?

SCX™ - SLIME CONTROL XTRA™ is a antifouling technology that blocks slime growth for a fouling free boat bottom.

SCX™ – SLIME CONTROL XTRA™ technology prevent algae and slime from being able to grow by acting like sunscreen to block this process. Testing has shown an increase of 250 times more effective than copper alone.

Cuprous Oxide is very effective at controlling shell fouling such as barnacles. The use of SCX™ - Slime Control Xtra™ technology blocks slime from forming on the bottom of your boat. Thus copper can do a better job of keeping the shell fouling from attaching to the surface.

5 HOW DO I CHOOSE THE CORRECT ANTIFOULING ?

	Moderate Fouling	High Fouling	Extreme Fouling
Full Season	Copper Shield™ 45 or Aqua Shield™ Waterbase	Copper Guard™ 56	Copper Pro™ 67
Multi Season	Copper Shield™ SCX™ 45	Copper Guard™ SCX™ 56	Copper Pro™ SCX™ 67



✓ TIPS ON THE APPLICATION OF ANTIFOULING PAINTS

- ▶ Mechanically stir the paint thoroughly
- ▶ Use a 3/8th inch nap solvent resistant roller.
- ▶ Recommended thickness is normally achieved by the application of 2-3 coats.
- ▶ Apply an extra coat of antifouling to the waterline.
- ▶ Allow paint to dry thoroughly between coats and prior to launch.
- ▶ Small amounts of thinner may be required, but should be kept to a minimum.



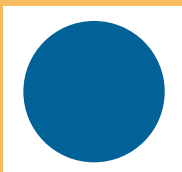
400 SQ FT / GAL YIELDS 2 MILS D.F.T.
 TIME TO OVERCOAT - 80° F – 8 HRS
 TIME TO LAUNCH – 16 HOURS
 2 COATS, 3RD ON WATERLINE

- ▶ DEWAX – FIBERGLASS
 SOLVENT WASH BW-202
- ▶ SLOWER DRY – BRUSH EASE
 SOLVENT BW-433 – AS
 REQUIRED, 10% MAXIMUM
- ▶ FASTER DRY – SPECIAL
 THINNER BW-216 – AS
 REQUIRED, 10% MAXIMUM

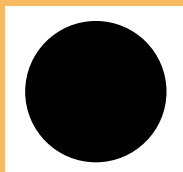


COPPER PRO™ SCX™ 67 Slime Control Xtra™ Multi-Season Protection - 67% Copper

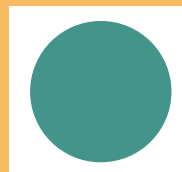
COPPER PRO™ SCX™ 67 is the highest performance ablatives copolymer performance products on the market today. The highest copper content (67%) in our line, and in addition our performance booster SCX™ (Slime Control Xtra™) provides outstanding protection against slime, grass and weed. Continual release of biocide makes this self polishing copolymer most effective for anti-fouling protection, with only minimal paint buildup. Tough, multi-season paint for superior protection against hard and soft growth in extreme fouling conditions, and can re-launch after extended haul-out while retaining original antifouling properties. Perfect for powerboats and sailboats, and can be applied directly over properly prepared ablatives, epoxies and vinyl's, and most any other hard or ablatives bottom paints.



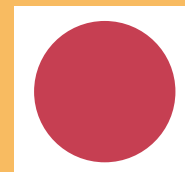
BW-1277
 ROYAL BLUE



BW-1877
 MARINE BLACK



BW-1377
 ADMIRAL GREEN



BW-1677
 REGATTA RED

400 SQ FT / GAL YIELDS 2 MILS D.F.T.
TIME TO OVERCOAT - 80° F – 8 HRS
TIME TO LAUNCH – 16 HOURS
2 COATS, 3RD ON WATERLINE

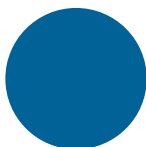
- ▶ DEWAX – FIBERGLASS SOLVENT WASH BW-202
- ▶ SLOWER DRY – BRUSH EASE SOLVENT BW-433 – AS REQUIRED, 10% MAXIMUM
- ▶ FASTER DRY – SPECIAL THINNER BW-216 – AS REQUIRED, 10% MAXIMUM



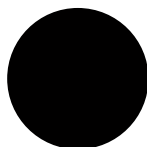
COPPER PRO™ 67

Full-Season Protection - 67% Copper

COPPER PRO™ 67 has one of the highest cuprous oxide contents (67%) in a full season ablatives antifouling coating. Technically advanced formulation effectively combats extreme fouling conditions. Ablative finish gives the most reliable extended protection. No paint buildup will occur and eliminates the need for heavy sanding. Can be applied directly over properly prepared ablatives, epoxies and vinyl's, and most any other hard or ablatives bottom paints.



BW-1275
ROYAL BLUE



BW-1875
MARINE BLACK



BW-1375
ADMIRAL GREEN



BW-1675
REGATTA RED

400 SQ FT / GAL YIELDS 2 MILS D.F.T.
 TIME TO OVERCOAT - 80° F – 8 HRS
 TIME TO LAUNCH – 16 HOURS
 2 COATS, 3RD ON WATERLINE

- ▶ DEWAX – FIBERGLASS SOLVENT WASH BW-202
- ▶ SLOWER DRY – BRUSH EASE SOLVENT BW-433 – AS REQUIRED, 10% MAXIMUM
- ▶ FASTER DRY – SPECIAL THINNER BW-216 – AS REQUIRED, 10% MAXIMUM

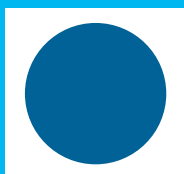


COPPER GUARD™ SCX™ 56

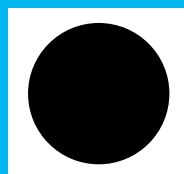
Slime Control Xtra™

Multi-Season Protection - 56% Copper

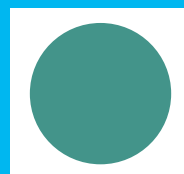
COPPER GUARD™ SCX™ 56 is a high performance multi-season ablative copolymer. A very high copper content (56%), and in addition our performance booster SCX™ (Slime Control Xtra™) provides outstanding protection against slime, grass and weed. Continual release of biocide makes this self polishing copolymer most effective for anti-fouling protection, with only minimal paint buildup. Multi-season paint for superior protection against hard and soft growth in high fouling waters, and can re-launch after extended haul-out while retaining original antifouling properties. Perfect for powerboats and sailboats, and can be applied directly over properly prepared ablatives, epoxies and vinyl's, and most any other hard or ablative bottom paints.



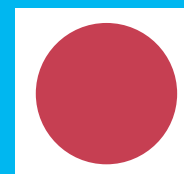
BW-5690
ROYAL BLUE



BW-5693
MARINE BLACK



BW-5691
ADMIRAL GREEN



BW-5692
REGATTA RED

400 SQ FT / GAL YIELDS 2 MILS D.F.T.
TIME TO OVERCOAT - 80° F - 8 HRS
TIME TO LAUNCH - 16 HOURS
2 COATS, 3RD ON WATERLINE

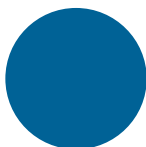
- ▶ DEWAX - FIBERGLASS SOLVENT WASH BW-202
- ▶ SLOWER DRY - BRUSH EASE SOLVENT BW-433 - AS REQUIRED, 10% MAXIMUM
- ▶ FASTER DRY - SPECIAL THINNER BW-216 - AS REQUIRED, 10% MAXIMUM



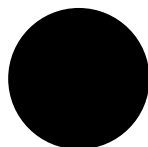
COPPER GUARD™ 56

Full-Season Protection - 56% Copper

COPPER GUARD™ 56 is one of the finest full season ablative copolymers on the market. An addition to a high copper content (56%), continual release of biocide makes this self polishing copolymer most effective for anti-fouling protection. No paint buildup will occur and eliminates the need for heavy sanding. Superior protection against hard and soft growth in high fouling waters. Can be applied directly over properly prepared ablatives, epoxies and vinyl's, and most any other hard or ablative bottom paints.



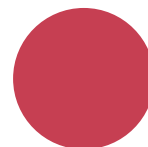
BW-5580
ROYAL BLUE



BW-5583
MARINE BLACK



BW-5581
ADMIRAL GREEN



BW-5582
REGATTA RED

400 SQ FT / GAL YIELDS 2 MILS D.F.T.
 TIME TO OVERCOAT - 80° F – 8 HRS
 TIME TO LAUNCH – 16 HOURS
 2 COATS, 3RD ON WATERLINE

- ▶ DEWAX – FIBERGLASS SOLVENT WASH BW-202
- ▶ SLOWER DRY – BRUSH EASE SOLVENT BW-433 – AS REQUIRED, 10% MAXIMUM
- ▶ FASTER DRY – SPECIAL THINNER BW-216 – AS REQUIRED, 10% MAXIMUM

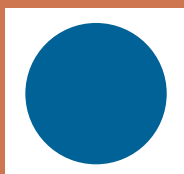


COPPER SHIELD™ SCX™ 45

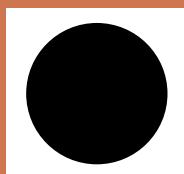
Slime Control Xtra™

Multi-Season Protection - 45% Copper

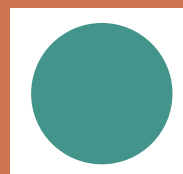
COPPER SHIELD™ SCX™ 45 has a high copper content (45%) in a self polishing ablatives technology. In addition, our performance booster SCX™ (Slime Control Xtra™) provides outstanding protection against slime, grass and weed. This coating will provide multi-season protection for moderate fouling conditions. No paint buildup will occur and eliminates the need for heavy sanding. Multi-season paint for superior protection against hard and soft growth in high fouling waters, and can re-launch after extended haul-out while retaining original antifouling properties. Perfect for powerboats and sailboats, and can be applied directly over properly prepared ablatives, epoxies and vinyl's, and most any other hard or ablatives bottom paints.



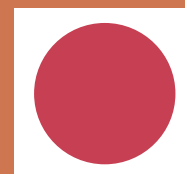
BW-6690
ROYAL BLUE



BW-7790
MARINE BLACK



BW-5590
ADMIRAL GREEN



BW-4490
REGATTA RED

400 SQ FT / GAL YIELDS 2 MILS D.F.T.
TIME TO OVERCOAT - 80° F – 8 HRS
TIME TO LAUNCH – 16 HOURS
2 COATS, 3RD ON WATERLINE

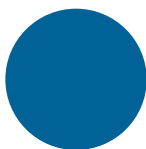
- ▶ DEWAX – FIBERGLASS SOLVENT WASH BW-202
- ▶ SLOWER DRY – BRUSH EASE SOLVENT BW-433 – AS REQUIRED, 10% MAXIMUM
- ▶ FASTER DRY – SPECIAL THINNER BW-216 – AS REQUIRED, 10% MAXIMUM



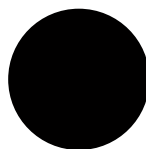
COPPER SHIELD™ 45

Full-Season Protection - 45% Copper

COPPER SHIELD™ 45 has a high cuprous oxide content (45%) with a coating that provides a self-polishing ablative technology. This coating will provide full season protection for moderate fouling conditions. No paint buildup will occur and eliminates the need for heavy sanding. Perfect for powerboats and sailboats in seasonal boating conditions. Can be applied directly over properly prepared vinyl's, epoxies and most any other hard or multi-season bottom paints.



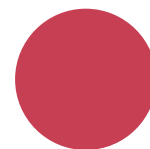
BW-669
ROYAL BLUE



BW-779
MARINE BLACK



BW-559
ADMIRAL GREEN



BW-449
REGATTA RED

400 SQ FT / GAL YIELDS 2 MILS D.F.T.
TIME TO OVERCOAT - 80° F – 8 HRS
TIME TO LAUNCH – 16 HOURS
2 COATS, 3RD ON WATERLINE

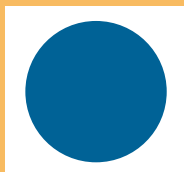
► CLEANS & THINS WITH WATER
- AS NEEDED, 5% MAXIMUM



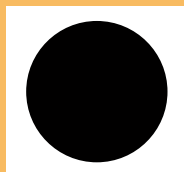
AQUA SHIELD™ WATERBASE

Full-Season Protection

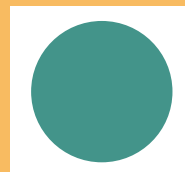
AQUA SHIELD™ is an ablative waterbase antifouling bottom boat paint. Easy flowout application, clean up with water, no solvent fumes and meets all VOC regulations for highly regulated boating areas. Its ablative resin system provides good full season protection in moderate fouling conditions. No paint buildup will occur and eliminates the need for heavy sanding. Perfect for powerboats and sailboats in seasonal boating conditions. Can be applied directly over properly prepared vinyl's, epoxies and most any other hard or multi-season bottom paints.



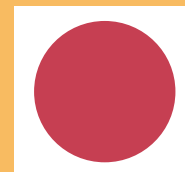
BW-569
ROYAL BLUE



BW-579
MARINE BLACK



BW-589
ADMIRAL GREEN



BW-549
REGATTA RED



6 WHAT IS THE PROPER SYSTEM FOR BELOW THE WATERLINE?

	ANNUAL REPAINT	BARE FIBERGLASS	BARE WOOD	BARE STEEL
Prep	Scrub bottom clean at haul-out. Repaint only if old paint is sound and tight- if not remove. Sand with 80 – 120 grit sandpaper	Dewax by using BW-216 Thinner, remove dissolve wax at once with clean paper towels or rag- Repeat. Sand hard to a dull finish with 80 – 100 grit sandpaper. Fill any chips with trowel cement, dry hard, sand.	If seams are not flush, fill them with seam compound. Dry several days until skin forms. Do not sand. Fill nicks with trowel cement, dry hard, sand.	Sandblast surface to a near white metal- remove blast residue with a broom and air hose. Wipe off with BW-216 Thinner. Do not sand. Fill in any imperfections with fairing compound. Sand smooth and wipe clean.
Prime	Prepare seams, nicks & chips, spot coat any scuffs with antifouling	Apply 1-2 coats of BW-1000E / BW-1001E Pro Kote Sealer. Sand with 80 grit, solvent wash with BW-202, and then apply 4-5 coats of Pro Kote BW-2000E / BW-2001E Epoxy Primer	Apply reduced antifouling (about 10%) for 1 full coat.	Sand with 80 grit, solvent wash with BW-202, and then apply 4-5 coats of Pro Kote BW-2000E / BW-2001E Epoxy Primer
Finish	Apply 2 – 3 coats of antifouling	Apply 2 – 3 coats of antifouling	Apply 2 – 3 coats of antifouling	Apply 2 – 3 coats of antifouling



7 WHAT IS THE PROPER PREPARATION BEFORE APPLICATION OF ANTIFOULING PAINT?

- ▶ Remove all traces of loose paint, dirt, grease, and sand existing paint film with 80-grit sandpaper.
- ▶ Wipe off sanding residue using a rag that has dampened with the appropriate thinner.
- ▶ Apply 2-3 coats of compatible antifouling paint.
- ▶ Paint in poor condition; Completely remove all old paint. Proceed with application procedures for bare surface.

TIPS ON THE APPLICATION OF ANTIFOULING PAINTS

- ▶ Mechanically stir the paint thoroughly
Use a 3/8th inch nap solvent resistant roller. Recommended thickness is normally achieved by the application of 2-3 coats.
- ▶ Apply an extra coat of antifouling to the waterline. Allow paint to dry thoroughly between coats and prior to launch.
- ▶ Small amounts of thinner may be required but should be kept to a minimum.
- ▶ Only apply between 50 – 85 degrees F.
- ▶ Humidity greater than 65% may slow drying
- ▶ Do not paint in direct sunlight or high winds
- ▶ Surface must be dry and free from contamination
- ▶ All products are formulated to cover 400 square feet per gallon
- ▶ Read the product label thoroughly

8 HOW DO I PREVENT AND REPAIR GELCOAT BLISTERING?

- ▶ Gel coat blistering is caused by degeneration within a fiberglass laminate, and then water enters the hull through the gel coat. Blisters are created, absorbing water like a sponge.
- ▶ Blisters vary from small pinheads to very large blisters. The presence of any fluid behind a blister indicates a potential problem.
- ▶ Fine cracks usually form due to severe flexing or impact damage. Also fibers protrude through the gel coat.
- ▶ The application of the PROKOTE™ EPOXY BARRIER COAT SYSTEM could prevent serious and costly structural problems in the later life of your boat.

WHAT TO DO IF GELCOAT DAMAGE DOES OCCUR

- ▶ Removal of antifouling paint, and removal of as much gel coat as necessary to get the hull dry.
- ▶ Drying of the hull - This is the most critical step in the process. If you do not get the hull dry it will reblister.
- ▶ Application of PROKOTE™ BW-1000E / BW-1001E HIGH BUILD EPOXY SEALER used to seal up the laminate and fill any cloth that has been voided of resin.
- ▶ Application of PROKOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER provide the water barrier to prevent reoccurrence of damage.



PROTECTION FROM GELCOAT BLISTERING

- ▶ Scrub the surface thoroughly with soap and water using a stiff brush, and flush with fresh water, and allow to dry.

Dampen cheesecloth with Fiberglass Solvent Wash BW-202. Wipe surface thoroughly to remove all wax & contamination.

Sand the gel coat using 80 grit sandpaper. Remove the sanding residue using Fiberglass Solvent Wash BW-202.

- ▶ Apply 1-2 coats of PRO KOTE™ BW-1000E / BW-1001E HIGH BUILD EPOXY SEALER. Apply 5 coats of PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER following over coating intervals to build a 10 mil thickness. If you exceed the maximum dry times between the last coat of PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER and the first coat of antifouling sand with 80 grit paper and apply another coat of PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER.



PRO KOTE™ BW-1000E / BW-1001E HIGH BUILD EPOXY SEALER

- ▶ PROKOTE™ BW-1000E / BW-1001E HIGH BUILD EPOXY SEALER is a clear high build epoxy primer for use when gel coat and fiberglass laminate requires sealing. This product is 100% solids, no solvents can be trapped behind the epoxy.
- ▶ This product is used in conjunction with PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER.
- ▶ Overcoat at 3-4 hours with PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER.
- ▶ For specific Epoxy Barrier Coat System Information, read the product label thoroughly, or refer to Tech Bulletin #8006 either on the web or call for a copy

300 SQ FT / GAL YIELDS 2 MILS D.F.T.
 4-5 coats to build 10 mils D.F.T.
 Pot Life 5 Hours.

OVERCOAT INFO

	Between Coats		Last Coat / 1 ST Coat Of Antifouling
	Min	Max	
50-60F	5 hrs	20 hrs	7 - 9 HOURS
60-80F	3 hrs	18 hrs	5 - 7 HOURS
80-90F	2 hrs	18 hrs	3 - 5 HOURS

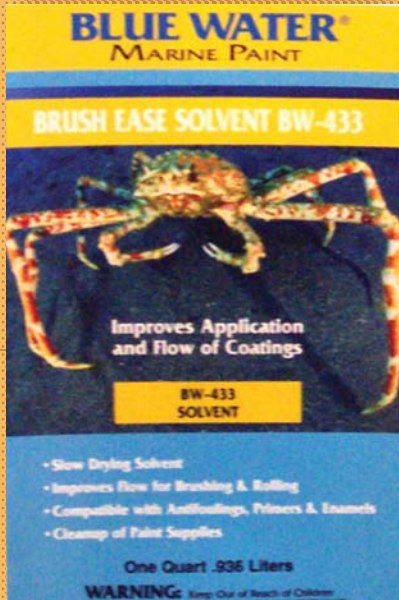
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- ▶ FASTER DRY – SPECIAL THINNER BW-216 – AS REQUIRED, 10% MAXIMUM



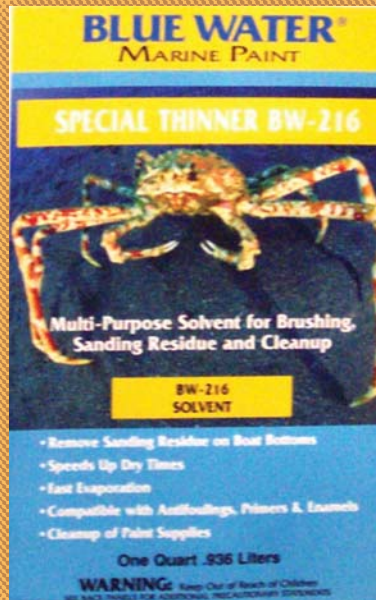
PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER

- ▶ PRO KOTE™ BW-2000E / BW-2001E High Build Epoxy Primer provides a seamless high build Epoxy Coating. This seamless high build epoxy creates an impermeable water barrier.
 PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER eliminates any direct path for water migration.
- ▶ PRO KOTE™ BW-2000E / BW-2001E HIGH BUILD EPOXY PRIMER is a heavy duty 3:1 epoxy coating that prevents water absorption and blistering of your fiberglass hull.
- ▶ Our fast overcoating application allows the professional or do-it-yourself applicator to achieve 10 mils of protection in a single weekend.
- ▶ No harmful methylene chloride, and has superior sag control resistance.
- ▶ Also an excellent primer for all underwater metal hulls, keels, aluminum, steel, lead, cast iron, stainless and bronze.
- ▶ For specific Epoxy Barrier Coat Information, read the product label thoroughly, or refer to Tech Bulletin # 8006 on the web or call for a copy.

**BRUSH EASE SOLVENT
BW-433**



**SPECIAL THINNER
BW-216**



**FIBERGLASS SOLVENT
BW-202**



9 WHAT TYPE OF THINNER DO I USE & WHAT QUANTITY?

BRUSH EASE SOLVENT BW-433 improves the application and the flow of coatings for brushing and rolling. A slow drying solvent, compatible with antifouling, primers and enamels, and is also effective as a cleaner for paint supplies.

SLOWER DRY – BRUSH EASE SOLVENT BW-433 – AS REQUIRED, 10% MAXIMUM

SPECIAL THINNER BW-216 is a multi-purpose solvent that is perfect for removing sanding residue on boat bottoms. Fast evaporation which speeds up dry times, the solvent is perfect for antifouling, primers and enamels, and is also effective as a cleaner for paint supplies.

FASTER DRY – SPECIAL THINNER BW-216 – AS REQUIRED, 10% MAXIMUM

FIBERGLASS SOLVENT WASH BW-202 removes surface contamination from bare fiberglass such as mold release agents, wax, oil, and grease. It is also an effective cleaner for paint supplies.

DEWAX – FIBERGLASS SOLVENT WASH BW-202

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WHAT EQUIPMENT IS NEEDED TO DO A PROPER APPLICATION?

- ▶ 60–80 grit – Suitable for the removal of paint or to sand gel coat prior to the application of antifouling paint.
- ▶ After sanding remove sanding residue by wiping with a cloth that has been dampened with the proper solvent.
- ▶ Masking Tape – When it is necessary to mask off areas use a high quality clean edge masking tape, especially when the masking tape will be left on the surface for a long time.
- ▶ Brushes – For antifouling paints use a natural bristle brush but not necessarily one of as good quality as you would use to apply topside finishes.
- ▶ Rollers – Most solvent resistant rollers will have a phenolic core and will say that they are for use with oil based paints or epoxies. For antifouling paint and epoxy primers, use a 3/8” nap roller.



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HOW MUCH ANTIFOULING PAINT DO I NEED?

- The amount of paint needed can be summarized:
- Length x Beam x .85 = Total
- Total / 400 square feet per gallon = Total Quantity Needed
- This is for 1 coat
- 2-3 coats are recommended

14' OUTBOARD	1 QUART
18' RUNABOUT	2 QUARTS
20' SAILBOAT	3 QUARTS
24' RUNABOUT	3 QUARTS
30' SAILBOAT	1.5 GALLONS
32' CRUISER	1.5 GALLONS
36' AUXILIARY	2 GALLONS
40' CRUISER	2 GALLONS

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HOW DO BLUE WATER® ANTIFOULING BOTTOM PAINTS COMPARE TO THE OTHER MAJOR BRANDS?

BLUE WATER®	Interlux®	Pettit®
COPPER PRO™ SCX™ 67	Ultra™	Trinidad SR™
COPPER PRO™ 67	Ultra Kote™	Trinidad™
COPPER GUARD™ SCX™ 56	Micron Extra™	Ultima SR™
COPPER GUARD™ 56	Micron CSC™	ACP-50™
COPPER SHIELD™ SCX™ 45	_____	_____
COPPER SHIELD™ 45	ACT™	Unepoxy Plus™

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IS BLUE WATER® PAINT COMPATIBLE WITH MY OLD PAINT?

NEW ANTIFOULANT		←	OLD ANTIFOULANT	→			
↓	COPPER PRO SCX 67 COPPER PRO 67 TRINIDAD SR ULTRA	COPPER GUARD SCX 56 COPPER GUARD 56 EXTRA MICRON CSC ACP-50 AWLSTAR CPP	COPPER SHIELD SCX 45 COPPER SHIELD 45 ACT HORIZON	TRINIDAD ULTRA KOTE BOTTOM PRO PLUS	FIBERGLASS BOTTOMKOTE UNEPOXY PLUS NEPTUNE EPOXYCOP TRI-LUX BOTTOMSHIELD	AQUA SHIELD AQUA AQUARIUS NEPTUNE II HYDROCOAT	MICRON 44 MICRON 33 TRI-LUX II T ALUMACOAT BIOCOP
COPPER PRO SCX 67	LS	LS	LS	LS	LS	LS	R
COPPER GUARD SCX 56	LS	LS	LS	LS	LS	LS	R
COPPER SHIELD SCX 45	LS	LS	LS	LS	LS	LS	R
COPPER PRO 67	LS	LS	LS	LS	LS	LS	R
COPPER GUARD 56	LS	LS	LS	LS	LS	LS	R
COPPER SHIELD 45	LS	LS	LS	LS	LS	LS	R
AQUASHIELD WATERBASE	HS	HS	HS	HS	HS	HS	R

LS = Lightly Sand / **HS** = Hard Sand / **R** = Remove

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DOES BLUE WATER HAVE SPECIFIC TECHNICAL BULLETINS?

- **Bulletin 8001**
Selecting the Correct Coating for Every Type of Boating Surface
- **Bulletin 8002**
Application of Copper Pro™ SCX™ 67 Hi Performance Antifoulant
- **Bulletin 8003**
Copper Pro™ SCX™ 67, Copper Guard™ SCX™ 56, or Copper Shield™ SCX™ 45 on Fiberglass, Wood and Steel
- **Bulletin 8004**
Copper Pro™ 67, Copper Guard™ 56, or Copper Shield™ 45 on Fiberglass, Wood and Steel
- **Bulletin 8005**
Aquashield™ Waterbase on Fiberglass, Wood and Steel
- **Bulletin 8006**
The Application of Pro Kote™ Barrier Coat System Epoxies for Blister Prevention and Repair
- **Bulletin 8007**
Proper Preparation Procedures on fiberglass surfaces before paint application
- **Bulletin 8008**
Proper Painting Equipment and Tools for the Perfect Application
- **Bulletin 8009**
Estimating the Quantity of Paint Required
- **Bulletin 8010**
Problem / Solution Chart for proper application and performance
- **Bulletin 8011**
Thinner Chart for dewaxing, thinning, and brush, roll and spray applications
- **Bulletin 8012**
Antifouling Compatibility Chart for other manufacturers products

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